

**Part Number: PU060-48116-P1**

**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Bumper Protector
2	1	Installation Instructions
3		

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1		
2		
3		

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1		
2		
3		

**Conflicts**

None
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
Safety Glasses	
Vehicle Protection	Seat & Floor Covers
<b>Special Tools</b>	<b>Notes</b>
Surface Thermometer	Infrared Non-contact
Heat Gun	Master Heat Gun HG-301A or equivalent
<b>Installation Tools</b>	<b>Notes</b>
Clean Lint-Free Cloth	
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	VDC approved cleaner and cleaning method

**General Applicability**

All RX models
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**Recommended Sequence of Application**







Item #	Accessory
1	
2	
3	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.

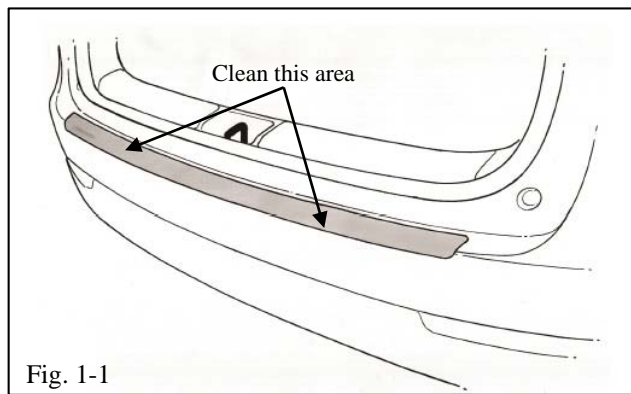
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Lexus dealer for a copy of this document.



### 1. Prepare the Vehicle.

(a) Open the rear lift gate.

**STOP** (b) Saturate a clean, lint free cloth with a VDC approved cleaner and scrub the top surface of the rear bumper as shown in Fig. 1-1. Do not allow to air dry. Follow manufacturer's instructions.

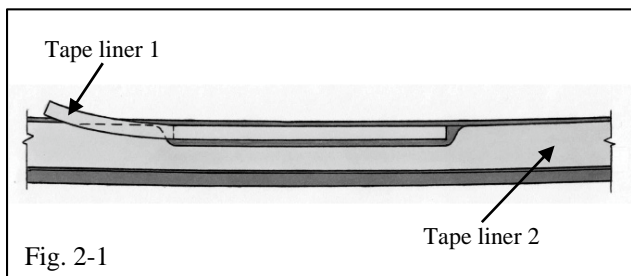
(c) Wipe the cleaned bumper surface with a clean, dry lint-free cloth.

**NOTE:** Once cleaned, do not contaminate this surface by touching it with bare hands.

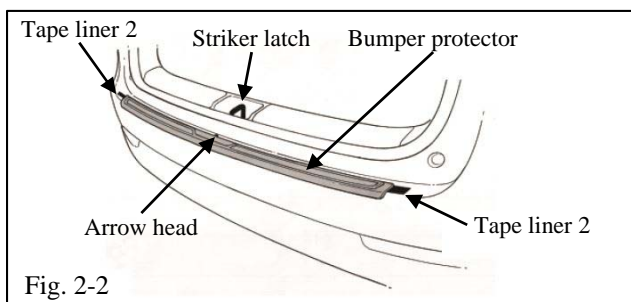
### 2. Install the Bumper Protector.

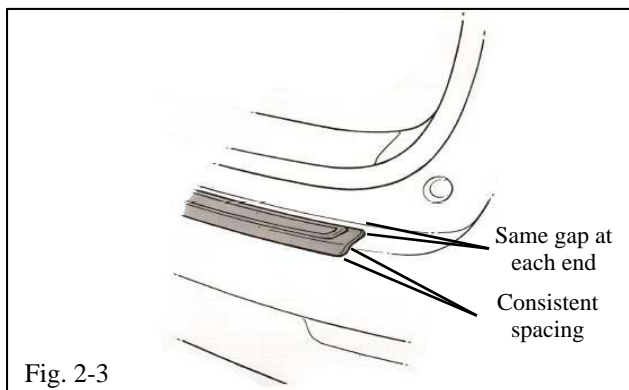
**!** (a) The parts and vehicle temperature must be between 15°C and 43°C (65°F and 109°F).

(b) Remove tape liner 1 from the center piece of tape (Fig. 2-1).

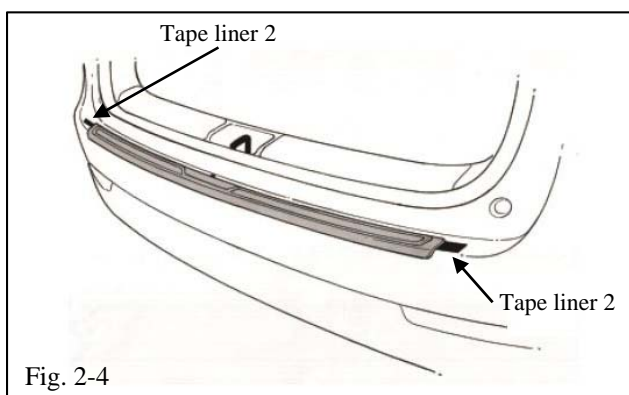


**!** (c) Position the bumper protector at the edge of the bumper and align the center arrow to the striker latch, then the profile of the part to the profile of the bumper (Fig. 2-2).





- (d) ⚠ Ensure the spacing is the same at both ends and tack down the centre piece of tape (Fig. 2-2 & Fig. 2-3).



- (e) Peel back tape liner 2 50mm to 75mm (2 to 3 inches). Ensure the spacing is the same and consistent in the corners, then tack the exposed tape down (Fig. 2-4).

⚠ **NOTE:** Liner 2 can be started at either end of the part or used if the liner breaks.

- (f) Pull tape liner 2 off while holding the part in position along the part length. Ensure the spacing is the same at both ends and is consistent in the corners (Fig. 2-4).

- (g) Press down firmly on the bumper protector along the tape lengths to ensure complete adhesion to the bumper.

|| ⚠ **NOTE: Do not use a roller. It will damage the part!**

- (h) Remove the protective film from the stainless steel surface and discard.

**LEXUS RX 350/450h 2016 - REAR BUMPER PROTECTOR**  
Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Visual alignment</p> <p><input type="checkbox"/> Proper tape adhesion</p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	<p>The bumper protector should be visually centered left to right, centered to the strike latch</p> <p>The front edge of the bumper protector should appear visually parallel to the front edge of the vehicle bumper</p> <p>The spacing gap should not exceed 1.25 mm around the perimeter of the part</p> <p>No gap is allowed between the tape and the bumper</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>